# Unit I

### **Chapter 1 : Cement and Concrete**

1-1 to 1-28

Types of cements, Bogue's compounds, structure of a hydrated cement paste, volume of hydrated product, porosity of cement paste, interfacial transition zone in concrete (ITZ), influence of ITZ on properties of concrete, types of elastic moduli, factors affecting elastic modulus of concrete.

1.1	History and Development of Cement	1-1
1.1.1	Chemical Composition of Cement	1-2
1.1.2	Function of Constituents of Cement	1-2
1.1.3	Manufacture of Portland Cement	1-4
1.1.4	Manufacture Process of Cement	1-5
1.1.5	Comparison of Dry Process and Wet Process of Cement Manufacture	1-7
1.2	Classification of Cement	1-7
1.2.1	Difference between Hydraulic Cement and Non-Hydraulic Cement	1-7
1.3	ASTM Classification of Cement	1-8
1.4	Types of cement	1-9
1.4.1	Ordinary Portland Cement (OPC)	1-9
1.4.2	Portland Pozzolana Cement (PPC)	1-10
1.4.3	Rapid Hardening Cement	1-10
1.4.4	Quick Setting Cement	1-10
1.4.5	Low Heat Cement	1-11
1.4.6	Sulphates Resisting Cement	1-11
1.4.7	Blast Furnace Slag Cement	1-11
1.4.8	High Alumina Cement	1-11
1.4.9	White Cement	1-11
1.4.10	Coloured Cement	1-12
1.4.11	Air Entraining Cement	1-12
1.4.12	Expansive Cement	1-12
1.4.13	Hydrographic Cement	1-12
1.4.14	Types of Cement and Situations	1-12



1.5	Bogue's Compound	1-15
1.5.1	Effect of Bogue Compound on Properties of Cement	1-15
1.5.2	Properties of Bogue Compound	1-16
1.6	Heat of Hydration	1-17
1.6.1	Stages of Hydration of Cement	1-18
1.7	Structure of a Hydrated Cement Paste	1-19
1.7.1	Phases of Concrete	1-19
1.7.2	Various Types of Water in Hardened Concrete	1-20
1.8	Interfacial Transition Zone (ITZ)	1-22
1.8.1	Features of Interfacial Transition Zone (ITZ)	1-22
1.8.2	Influence of ITZ on Properties of Concrete	1-23
1.9	HCP Structure in Microscopic Level	1-23
1.9.1	Solids in HCP	1-24
1.10	Porosity of Cement Paste	1-24
1.11	Volume of Hydrated Product	1-25
1.12	Modulus of Elasticity	1-25
1.12.1	Modulus of Elasticity of Concrete	1-26
1.12.2	Types of Young Elastic Modulus	1-26
1.12.3	Factors Affecting Elastic Modulus of Concrete	1-27

# Unit II

### Chapter 2 : Supplementary Cementitious Materials

2-1 to 2-19

Fly ash, blast furnace slag, silica fume, rice husk ash, metakaolin, industrial waste or by-products, chemical composition and classification, effect on hydration process of portland cement, effect on workability of concrete, effect on the properties of hardened concrete, effect on durability of concrete.

2.1	Introduction to Supplementary Cementitious Materials	.2-1
2.1.1	Fly Ash	2-1
2.1.2	Ground Granulated Blast Furnace Slag (GGBFS)	2-3
2.1.3	Silica Fume	2-4
2.1.4	Rice Husk Ash	2-5
2.1.5	Metakaolin	2-5



•			
	_	r	

2.2.2	Applications of WFS	
2.3	Chemical Composition and Classification	2-11
2.3.1	Coal Bottom Ash (CBA)	2-12
2.3.2	Applications of CBA	2-12
2.4	Effect on Hydration Process of Portland Cement, Effect on Workability of Concrete,	
	Effect on the Properties of Hardened Concrete	2 12

# Unit III

# **Chapter 3 : Chemical Admixtures**

3-1 to 3-19

Classification of admixtures, chemistry and mechanism, effect of admixtures on plastic properties and hardened properties of concrete, applications, specialty admixtures - viscosity modifying admixtures, corrosion-inhibiting admixtures, shrinkage-reducing admixtures.

3.1	Admixture	3-1
3.1.1	Functions of Admixture	3-2
3.1.2	Classification of Admixtures	3-3
3.1.2.1	Chemical admixtures	3-3
3.1.2.2	Mineral Admixtures	3-4
3.2	Types of Chemical Admixtures for Concrete	3-4
3.2.1	Air-Entraining Admixture	
3.2.2	Accelerating Admixture	3-5
3.2.3	Water Reducing Admixture	3-6
3.2.4	Retarding Admixture	3-8
3.2.4.1	Mechanism of retardation	3-8

4.1

3.2.4.2	Workability Retention	3-9
3.2.4.3	Set Retardation	3-10
3.2.4.4	Retarder performance and applications	3-10
3.2.5	High Range Water Reducer (HRWR)	3-11
3.2.6	Gas Forming Agent	3-12
3.3	Effect of Admixtures on Plastic Properties and Hardened Properties of Concrete	3-13
3.4	Air Entraining Admixtures	3-14
3.4.1	Specialty Admixtures - Viscosity Modifying Admixtures	3-14
3.4.2	Features and Benefits	3-15
3.4.3	Function of Viscosity Modifying Admixture (VMA) in Concrete	3-15
3.5	Corrosion-inhibiting Admixtures	3-16
3.5.1	Benefits of Corrosion-inhibiting Admixtures	3-17
3.6	Shrinkage-Reducing Admixtures	3-18

#### **Chapter 4: Fiber Reinforced Concrete**

4-1 to 4-22

Types of fibers, matrix, stress transfer mechanism, steel fiber reinforced concrete (SFRC) – types of steel fibers, balling effect, effect on properties of hardened concrete, applications, slurry infiltrated fiber concrete (SIFCON) - fresh and hardened properties of SIFCON, applications, synthetic fiber reinforced concrete – types of synthetic fibers, properties of fibers, effect of fibers on properties of concrete, applications

Fibre Reinforced Concrete ......4-1

Unit IV

4.1.1	Types of Fibers used in concrete	4-1
4.1.2	Naturally Occurring Fibers	4-2
4.1.3	Artificial Fibres	4-3
4.1.4	Different Types of Fiber Reinforced Concrete	4-3
4.1.4.1	Steel Fiber	4-3
4.1.4.2	Polypropylene Fiber	4-4
4.1.4.3	Glass Fiber	4-4
4.1.4.4	Asbestos Fibers	4-5





4.1.4.5	Carbon Fibers	4-5
4.1.4.6	Organic Fibers	4-6
4.1.4.7	Basalt Fibers	4-6
4.1.5	Interaction between Fibres and Matrix	4-7
4.2	Stress Transferred Mechanism	4-9
4.2.1	Properties of Harden FRC	4-11
4.2.2	Behaviour of FRC under Compression	4-12
4.2.3	Behaviour Under Tension	4-12
4.2.4	Behaviour under Flexure	4-13
4.3	Steel Fiber Reinforced Concrete	4-13
4.3.1	Behaviour of Steel Fibre Reinforced Concrete	4-14
4.3.2	Advantages of SFRC	4-14
4.3.3	Limitations of SFRC	4-15
4.4	Types of Steel Structures	4-15
4.5	Balling Effect	4-15
4.6	Effect on Properties of Hardened Concrete	4-16
4.6.1	Applications of Steel Fibre Reinforced Concrete	4-16
4.7	SIFCON (Slurry Infiltrated Fiber Concrete)	4-17
4.7.1	Constituent Materials of SIFCON	4-18
4.7.2	Mix Proportions	4-18
4.7.3	Applications of SIFCON	4-19
4.7.4	Fresh and Hardened Properties of SIFCON	4-19
4.8	Synthetic Fiber Reinforced Concrete - Types of Synthetic Fibers, Properties	
	of Fibers	4-19
4.8.1	Applications of Synthetic Fiber Reinforced Concrete	4-19
4.8.2	Advantages of Synthetic Fiber Reinforced Concrete	4-20
4.8.3	Different Types of Synthetic Fiber Reinforced Concrete	4-20

### Unit V

#### **Chapter 5: Durability of Concrete**

5-1 to 5-11

Plastic shrinkage, autogenous shrinkage, drying shrinkage, mitigation strategies, transport properties of concrete, permeability, corrosion, chloride penetration, carbonation, sulphate attack and acid attack.

5.1	Definition of Durability of Concrete	5-1
5.1.1	Factors Affecting Concrete Durability	5-2
5.2	Types of Shrinkage	5-5
5.3	Transport Properties of Concrete	5-6
5.4	Permeability of Concrete	5-7
5.5	Corrosion	5-7
5.6	Chloride Penetration	5-8
5.7	Carbonation	5-8
5.8	Sulphate Attack and Acid Attack	5-8
5.9	Laboratory Testing of Durability of Concrete	5-9
5.9.1	Oxygen Permeability Test	5-9
5.9.2	Chloride Conductivity Test	5-10

# Unit VI

### **Chapter 6: Testing of Concrete**

6-1 to 6-13

Ultrasonic pulse velocity method: theory of pulse propagation through concrete, interpretation of results, corrosion: half-cell potential measurement, electrical resistivity method, permeability and absorption tests, concrete cores – core location and size, drilling, testing and interpretation of results, in-situ load testing.

6.1	Ultrasonic Pulse Velocity Method	6-1
6.1.1	Theory of Pulse Propagation Through Concrete	6-1
6.1.2	Detection of Defects with Ultrasonic Test on Concrete	6-4
6.1.3	Estimating the Depth of Cracks	6-4
6.1.4	Ultrasonic Wave Reflection Method : Ground Penetration Radar	6-4
6.1.4.1	Application of GPR	6-5
6.1.4.2	Limitation in GPR	6-5



6.2	Corrosion : Half-Cell Potential Measurement	6-6
6.3	Electrical Resistivity Method	6-7
6.3.1	Application of Electrical Resistivity Methods for Concrete	6-8
6.4	Influences of Measurements	6-8
6.5	Permeability Test of Concrete	6-8
6.6	Concrete Cores	6-11
6.6.1	Factors Affecting Strength of Concrete Cores	6-11
6.7	In-situ Load Testing	6-12